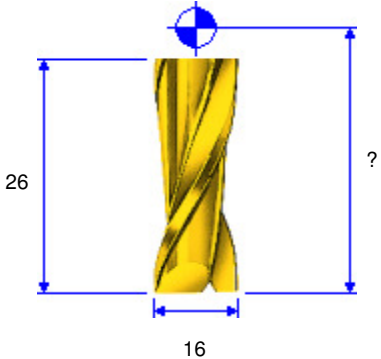
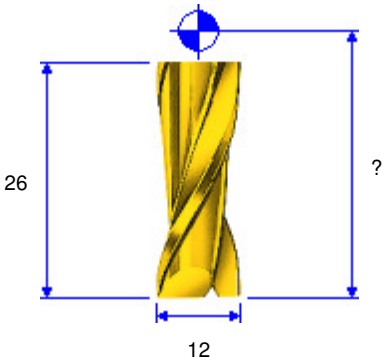
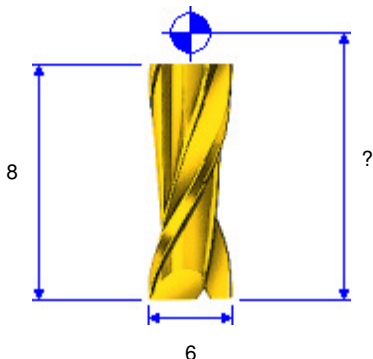
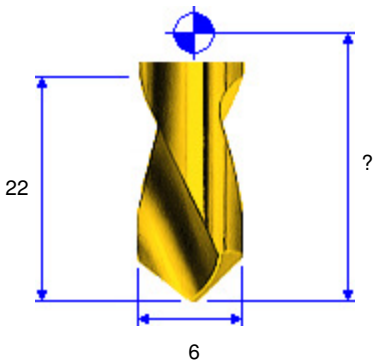


<div>FICHE OUTIL</div> <div>Phase 40</div>		<div>Ensemble<div>Satellite</div></div> <div>Pièce<div>Noix</div></div> <div>Matière<div>EN AW-2017</div></div>		<div>DT10/16</div>																	
<div>FRAISAGE</div> <div>C300H2 ORIGINE INDEXE</div>		<div>Série<div>1</div></div>																			
<div>Outil</div> <div>Fraise à rainurer en carbure D = 16</div> <div>R216.32-16030-AC26N</div> <div><div>Jauges:</div><div>L:</div><div>R:</div></div>		<div>T11</div> <div>D11</div> <div>Jauge X</div> <div>Jauge Z</div>		<table><tr><td>Vc m/min</td><td>80</td></tr><tr><td>N tr/min</td><td>1592</td></tr><tr><td>fz mm/dt</td><td>0.15</td></tr><tr><td>Vf mm/min</td><td>477</td></tr><tr><td>Rotation</td><td>Horaire</td></tr><tr><td>Lubrification</td><td>0</td></tr><tr><td>Tc min</td><td>0</td></tr><tr><td>Ti min</td><td>0</td></tr></table> <div></div>		Vc m/min	80	N tr/min	1592	fz mm/dt	0.15	Vf mm/min	477	Rotation	Horaire	Lubrification	0	Tc min	0	Ti min	0
Vc m/min	80																				
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Rotation	Horaire																				
Lubrification	0																				
Tc min	0																				
Ti min	0																				
<div>Outil</div> <div>Fraise 3 dents série normale DIN 644K D = 12</div> <div>TITEX D 3245*12</div> <div><div>Jauges:</div><div>L:</div><div>R:</div></div>		<div>T12</div> <div>D12</div> <div>Jauge X</div> <div>Jauge Z</div>		<table><tr><td>Vc m/min</td><td>80</td></tr><tr><td>N tr/min</td><td>2122</td></tr><tr><td>fz mm/dt</td><td>0.15</td></tr><tr><td>Vf mm/min</td><td>955</td></tr><tr><td>Rotation</td><td>Horaire</td></tr><tr><td>Lubrification</td><td>0</td></tr><tr><td>Tc min</td><td>0</td></tr><tr><td>Ti min</td><td>0</td></tr></table> <div></div>		Vc m/min	80	N tr/min	2122	fz mm/dt	0.15	Vf mm/min	955	Rotation	Horaire	Lubrification	0	Tc min	0	Ti min	0
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Lubrification	0																				
Tc min	0																				
Ti min	0																				
<div>Outil</div> <div>Fraise à rainurer 2 dents série courte DIN 327 D = 6</div> <div>TITEX D 2141*6</div> <div><div>Jauges:</div><div>L:</div><div>R:</div></div>		<div>T13</div> <div>D13</div> <div>Jauge X</div> <div>Jauge Z</div>		<table><tr><td>Vc m/min</td><td>80</td></tr><tr><td>N tr/min</td><td>4244</td></tr><tr><td>fz mm/dt</td><td>0.15</td></tr><tr><td>Vf mm/min</td><td>1273</td></tr><tr><td>Rotation</td><td>Horaire</td></tr><tr><td>Lubrification</td><td>0</td></tr><tr><td>Tc min</td><td>0</td></tr><tr><td>Ti min</td><td>0</td></tr></table> <div></div>		Vc m/min	80	N tr/min	4244	fz mm/dt	0.15	Vf mm/min	1273	Rotation	Horaire	Lubrification	0	Tc min	0	Ti min	0
Vc m/min	80																				
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Rotation	Horaire																				
Lubrification	0																				
Tc min	0																				
Ti min	0																				
<div>Outil</div> <div>Foret à Pointer 120° d = 6</div> <div>TITEX A 1114*6</div> <div><div>Jauges:</div><div>L:</div><div>R:</div></div>		<div>T14</div> <div>D14</div> <div>Jauge X</div> <div>Jauge Z</div>		<table><tr><td>Vc m/min</td><td>90</td></tr><tr><td>N tr/min</td><td>4775</td></tr><tr><td>f mm/tr</td><td>0.06</td></tr><tr><td>Vf mm/min</td><td>286</td></tr><tr><td>Rotation</td><td>Horaire</td></tr><tr><td>Lubrification</td><td>0</td></tr><tr><td>Tc min</td><td>0</td></tr><tr><td>Ti min</td><td>0</td></tr></table> <div></div>		Vc m/min	90	N tr/min	4775	f mm/tr	0.06	Vf mm/min	286	Rotation	Horaire	Lubrification	0	Tc min	0	Ti min	0
Vc m/min	90																				
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